

BAND SAW BLADES

BLUE DIAMOND™

Diamond edge bands will provide high cutting rates with minimal material loss. Finish quality can help eliminate expensive secondary operations. Carbon, graphite, glass, quartz, silicon, fiberglass, ceramics and composites as well as stone, granite and marble are among the many materials that can be cut effectively using diamond edge bands.

** Available in 25/35, 35/40, 40/50, 60/80, 80/100 blended grit sizes.

Width x Thickness		Style	Item No.
Inches	MM		
1/2 .020	12.7 .50	CONTINUOUS	960100
1/2 .020	12.7 .50	SEGMENTED	960105
1/2 .025	12.7 .64	4P GULLETED	960110
3/4 .020	19 .50	CONTINUOUS	960115
3/4 .020	19 .50	SEGMENTED	960120
3/4 .032	19 .80	4P GULLETED	960125
1 .020	27 .50	CONTINUOUS	960130
1 .020	27 .50	SEGMENTED	960135
1 .025	27 .64	CONTINUOUS	960140
1 .025	27 .64	SEGMENTED	960145
1 .035	27 .90	CONTINUOUS	960150

Available in welded to length only.

Width x Thickness		Style	Item No.
Inches	MM		
1 .035	27 .90	SEGMENTED	960155
1 .035	27 .90	4P GULLETED	960160
1 .040	27 1.02	CONTINUOUS	960165
1 .040	27 1.02	SEGMENTED	960170
1-1/4 .025	34 .64	CONTINUOUS	960175
1-1/4 .025	34 .64	SEGMENTED	960180
1-1/4 .040	34 1.02	CONTINUOUS	960185
1-1/4 .040	34 1.02	SEGMENTED	960190
1-1/4 .042	34 1.07	4P GULLETED	960195
1-1/2 .040	41 1.02	CONTINUOUS	960200
1-1/2 .040	41 1.02	SEGMENTED	960205

Available in welded to length only.

MACH 12™ BI-METAL M51

MACH 12™ band saw blades have a 10% cobalt M51 tool steel cutting edge with a (69-70 RC) hardness that provides excellent heat and abrasion resistance with a high chrome tempered steel backing for maximum tool life. The aggressive 12 degree positive rake varied pitch tooth design penetrates hard materials providing faster cutting rates. MACH 12™ is an excellent choice for cost effective production cutting of solid or heavy walled exotic materials that have work hardening or abrasive characteristics such as; Inconel, hasteloy, titanium, nickel alloys, chrome-moly, stainless steels and tool & die steels.

Width x Thickness		T.P.I.	Set	Style	Item No.
Inches	mm				
1-1/4 .042	34 1.07	3/2	RAKER	POSI	927216
		4/3	RAKER	POSI	927218
		6/4	RAKER	POSI	927220
1-1/2 .050	41 1.27	3/2	RAKER	POSI	927238
		4/3	RAKER	POSI	927243
		6/4	RAKER	POSI	927245
2 .063	54 1.60	3/2	RAKER	POSI	927254
		4/3	RAKER	POSI	925258

Available in coils or welded to length.

