

BAND SAW BLADES

TRI-TEMP

HARD EDGE, HARD BACK

Tri-Temp blades are manufactured from high carbon alloy steel. Through a special heat treating process, a spring tempered hardness is given to the back of the blade. This quality allows the blade to be given more tension for added rigidity, resulting in straighter cuts and accuracy in contour cutting. Its greater tensile strength allows heavier feeds and provides longer blade life for production cutting. Tri-Temp is not recommended to be run at speeds over 4,000 feet per minute. For added versatility and performance, we recommend the original varied pitch Broach and Posi Tooth blades.

Width x Thickness						
Inches	mm	T.P.I.	Set	Style	Item No.	
1/4	6.4	10	RAKER	CONSTANT	914040	
		14/10	RAKER	BROACH	914070	
3/8	9.5	3	RAKER	SKIP	914085	
		4	RAKER	SKIP	914095	
		4	RAKER	HOOK	914090	
		6	RAKER	HOOK	914100	
		18	RAKER	CONSTANT	914120	
1/2	12.7	4	RAKER	HOOK	914170	
		6	RAKER	HOOK	914180	
		6	RAKER	CONSTANT	914185	
		10	RAKER	CONSTANT	914190	
		14	RAKER	CONSTANT	914200	
		14	WAVY	CONSTANT	914205	
		18	RAKER	CONSTANT	914210	
		10/6	RAKER	BROACH	914225	
12/8	RAKER	BROACH	914230			
14/10	RAKER	BROACH	914235			
3/4	19	3	RAKER	SKIP	914280	
		3	RAKER	HOOK	914275	
		6	RAKER	CONSTANT	914295	
		8	RAKER	CONSTANT	914300	
		10	RAKER	CONSTANT	914310	
		14	RAKER	CONSTANT	914330	
		10/6	RAKER	BROACH	914350	
		12/8	RAKER	BROACH	914355	
14/10	RAKER	BROACH	914360			
1	25.4	14	RAKER	CONSTANT	914410	
		6/4	RAKER	POSI	914420	
		10/6	RAKER	BROACH	914430	
		12/8	RAKER	BROACH	914435	

Available in 250' coils and welded to length.

CARBON

HARD EDGE, FLEX BACK

A hard edge, flexible back blade for horizontal cut-off machines, and contour and straight cutting on vertical band saw machines. Its economical cost makes it a good choice for cutting "easy to machine" metals, wood, plastics and other materials that do not require high production blades. Carbon is a light duty production blade that is well suited for machines with small wheel diameters.

Width x Thickness						
Inches	mm	T.P.I.	Set	Style	Item No.	
3/16	4.8	4	RAKER	SKIP	911012	
		10	RAKER	CONSTANT	911015	
		14	RAKER	CONSTANT	911020	
1/4	6.4	4	RAKER	HOOK	911035	
		6	RAKER	SKIP	911050	
		6	RAKER	HOOK	911045	
		10	RAKER	CONSTANT	911055	
		14	RAKER	CONSTANT	911065	
		18	RAKER	CONSTANT	911070	
3/8	9.5	3	RAKER	HOOK	911095	
		4	RAKER	SKIP	911110	
		4	RAKER	HOOK	911105	
		6	RAKER	HOOK	911115	
		10	RAKER	CONSTANT	911125	
14	RAKER	CONSTANT	911130			
1/2	12.7	3	RAKER	HOOK	911180	
		4	RAKER	SKIP	911195	
		4	RAKER	HOOK	911190	
		6	RAKER	HOOK	911200	
		6	RAKER	CONSTANT	911205	
		10	RAKER	CONSTANT	911210	
		14	RAKER	CONSTANT	911220	
		18	RAKER	CONSTANT	911230	
24	WAVY	CONSTANT	911235			
5/8	16	4	RAKER	HOOK	911270	
		10	RAKER	CONSTANT	911285	
3/4	19	2	RAKER	HOOK	911295	
		3	RAKER	HOOK	911300	
		4	RAKER	HOOK	911310	
		6	RAKER	HOOK	911320	
		6	RAKER	CONSTANT	911325	
		8	RAKER	CONSTANT	911330	
		10	RAKER	CONSTANT	911335	
14	RAKER	CONSTANT	911355			
1	25.4	3	RAKER	HOOK	911385	
		6	RAKER	CONSTANT	911395	
		10	RAKER	CONSTANT	911405	
1-1/4	31.8	3	RAKER	HOOK	911427	
.042	1.07					

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