

BAND SAW BLADES

CUT MASTER™ BI-METAL M42

The new tooth design of this high hardness M-42 blade is ideally suited for cutting larger structural shapes such as I-beam, angle and thick wall tubing. A modified progressive close tolerance set pattern provides smoother finishes than a standard raker set. The tooth profile delivers aggressive cutting performance while resisting tooth strippage.

Width x Thickness					
Inches	mm	T.P.I.	Set	Style	Item No.
1	27	4/3	RAKER	POSI	925710
		6/4	RAKER	POSI	925715
1-1/4	34	4/3	RAKER	POSI	925720
		6/4	RAKER	POSI	925725
1-1/2	41	4/3	RAKER	POSI	925730
		6/4	RAKER	POSI	925735
2	54	4/3	RAKER	POSI	925740
.063	1.60				

Available in coils and welded to length.

KERF PLUS™ BI-METAL M42

KERF PLUS™ is a high hardness M42 blade for cutting structural materials that tend to close into the cut. The wider kerf also helps prevent blade damage due to binding while cutting stacked or bundled structural beams and tubing. Recommended for use by production cutting houses and steel fabricators.

Width x Thickness					
Inches	mm	T.P.I.	Set	Style	Item No.
1	27	6/4	RAKER	POSI	920205
1-1/4	34	4/3	RAKER	POSI	920220
		6/4	RAKER	POSI	920221
1-1/2	41	4/3	RAKER	POSI	920230
		6/4	RAKER	POSI	920231
2	54	4/3	RAKER	POSI	920240
		6/4	RAKER	BROACH	920241

Available in coils and welded to length.

NEW WAVE™ BI-METAL

NEW WAVE™ band saw blades are specifically tailored for maintenance department saws, fabricators of lighter structurals, round and square tubing and other applications that can prove troublesome to saw blade users everywhere. The unique, group tooth set, combined with the Broach tooth design, delivers smoother cuts with less noise and vibration. Because teeth are group set in varying degrees, each tooth protects adjacent teeth from taking too much stress load. This helps prevent tooth loss due to chipping and eventual strippage. NEW WAVE™ blades feature an 8% cobalt edge with 66-68 Rc tooth hardness. For use on horizontal or vertical band saw machines.

Width x Thickness					
Inches	mm	T.P.I.	Set	Style	Item No.
1/4	6.4	14/10	WAVY	BROACH	923016
		18/14	WAVY	BROACH	923018
3/8	9.5	18/14	WAVY	BROACH	923031
.025	.64				
1/2	12.7	18/14	WAVY	BROACH	923052
.020	.50				
1/2	12.7	14/10	WAVY	BROACH	923049
		18/14	WAVY	BROACH	923051
3/4	19	8/5	WAVY	BROACH	923113
		10/6	WAVY	BROACH	923118
		12/8	WAVY	BROACH	923121
		14/10	WAVY	BROACH	923124
.035	.90	18/14	WAVY	BROACH	923126

Available in coils and welded to length.

Width x Thickness					
Inches	mm	T.P.I.	Set	Style	Item No.
1	27	8/5	WAVY	BROACH	923166
		10/6	WAVY	BROACH	923172
		12/8	WAVY	BROACH	923176
		14/10	WAVY	BROACH	923178
1-1/4	34	8/5	WAVY	BROACH	923228
		10/6	WAVY	BROACH	923231
		12/8	WAVY	BROACH	923234
1-1/2	41	8/5	WAVY	BROACH	923253
.042	1.07				
2	54	8/5	WAVY	BROACH	923255
2	54	8/5	WAVY	BROACH	923260
.063	1.60				

Available in coils and welded to length.